

(12) UK Patent Application (19) GB 2 207 092 (13) A

(43) Application published 25 Jan 1989

(21) Application No 8714780

(22) Date of filing 24 Jun 1987

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(51) INT CL
B41F 91/00 13/34

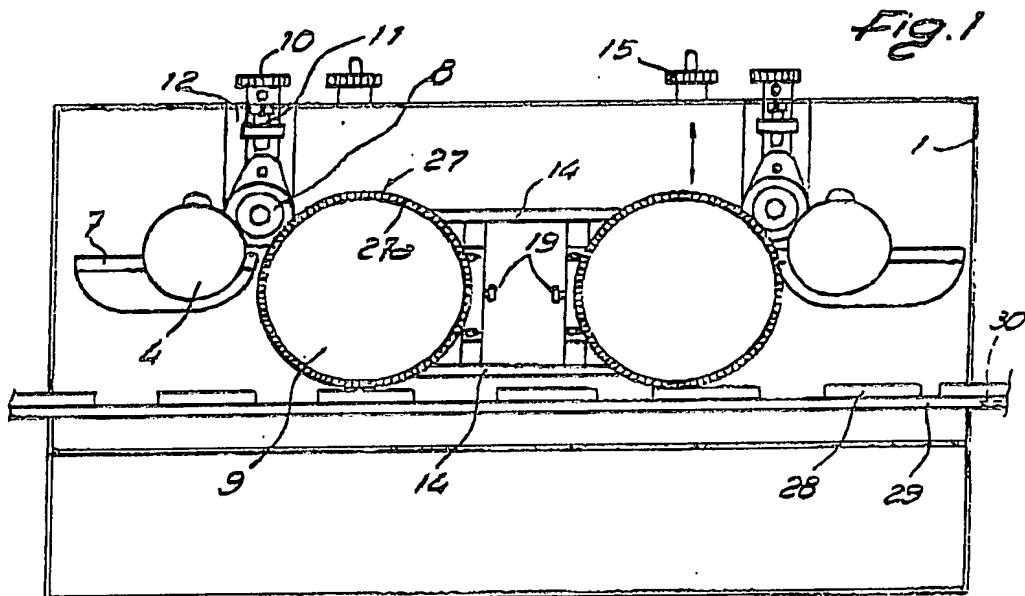
(52) Domestic classification (Edition J):
B6C 103 302 425 427 480 488 BDA BMA
U1S 1690 B6C

(56) Documents cited
GB 1652136 US 4022124

(58) Field of search
B6C
Selected US specifications from IPC sub-classes
B41F B41L

(54) Machine for printing ceramic pieces

(57) A machine for printing ceramic pieces, e.g. tiles 28, comprises one or two driven printing rollers 9 supplied with enamel from tray(s) 7 via supply roller(s) 4 and transfer roller(s) 8; a transmission belt (25), Fig. 3, synchronises printing and supply rollers. The height and position of the printing rollers 9 and of the transfer rollers 8 may be adjusted by controls 15, 10 respectively. In an alternative embodiment, Figs. 6 to 9, the printer rollers and supporting frame 14 are not adjustable, but there is adjustment of the enamel supply by means of a regulating roller (33) bearing on the supply roller 4. The pattern on the engraved printing plate 27 may be continuous and not synchronised with the workpiece feed to provide design variation within the same basic effect; or plate 27 bears a repeat pattern and the drive to conveyor 29 is also synchronised.



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